

Materials Services
Copper and Brass Sales

Aluminum Stock Guide.



thyssenkrupp





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Note: The data contained within this brochure has been compiled and developed from many sources. While every effort has been made to cross-check and verify this information, thyssenkrupp Materials NA, Inc., does not guarantee its accuracy. This data is not to be used for design or specification purposes.



a·lu·mi·num

1. Chem. a silver-white metallic element, light in weight, ductile, malleable, and not readily corroded or tarnished.

Aluminum is widely acknowledged as one of the most versatile materials available today. Due mainly to a unique combination of characteristics, there is an aluminum alloy to fit almost any application imaginable.

One of aluminum's most appealing properties is a high resistance to corrosion due to the natural oxide film that forms when it is exposed to air. Some aluminum alloys are stronger than structural steel, yet all the alloys are light in weight.

Aluminum is nontoxic, which allows it to have direct contact with food products without harmful effects on the body. Because of this characteristic, it is widely used to make cooking utensils, and is very prevalent in equipment for food processing industries.

Aluminum is one of two common metals having an electrical conductivity high enough for use as electrical conductors. High thermal conductivity is another feature that promotes widespread use in cooking utensils and heat exchangers. Another very important asset of aluminum is the ease with which it can be fabricated, machined, and joined by almost any method.

While for the majority of applications aluminum needs no protective coating, it accepts a wide assortment of surface finishes and is an excellent base for producing painted sheet.

This brochure includes data on both wrought alloy and cast products. An aluminum product is considered wrought if it has been subjected to mechanical working by rolling, extruding, forging, or other such processes. Wrought alloys are designated as either heat treatable or non-heat treatable.

Aluminum Wrought Alloys

Non-Heat Treatable Alloys

The initial strength of the non-heat treatable group of alloys depends upon the hardening effects of elements such as manganese, magnesium, silicon, and iron, used singly or in combination. These alloys can be further strengthened only by cold working. Typical uses and characteristics of these alloys are summarized in the following table:

| Alloy | Characteristics | Uses |
|-------|--|--|
| 1100 | Excellent corrosion resistance, high thermal and electrical conductivity, excellent workability, readily welded and brazed | Chemical equipment, spun hollow ware, decorative parts and trim, sheet metal work, cooking utensils, heat exchanger fins |
| 1350 | Developed especially for electrical conductor use | Electrical conductors, coil windings, power transmission systems |
| 3003 | General purpose, moderate strength, good workability and weldability, high resistance to corrosion | Cooking utensils, refrigerator panels, chemical equipment, general sheet metal work, eyelet stock, gasoline tanks, heat exchangers, storage tanks |
| 5005 | Moderate to high strength, good welding properties, good corrosion resistance, forms easily, excellent for anodizing since it exhibits less tendency to structural streaking | Appliances, insulation jacketing, cooking utensils, chemical equipment, small boats |
| 5052 | Excellent resistance to salt water corrosion, good weldability and workability, higher strength than 1100 or 3003 alloys, good finishing characteristics | Home appliances, chemical drums, truck and bus bodies, small boats, sheet metal parts, kitchen cabinets, fencing, fan blades, tank cars and trailers |
| 5086 | Good forming properties, excellent corrosion resistance in marine environments, excellent weldability, stronger than 5052 | Shipyard plate, tanks, unfired welded pressure vessels, auto aircraft cryogenics, drilling rigs |

Temper Designations for the Non-Heat Treatable Alloys

Temper designations for non-heat treatable alloys are indicated by suffixes to the alloy number as follows:

- F** As fabricated
- O** Annealed
- H** Strain hardened

The letter "H" is always followed by 2 or 3 digits. The first digit indicates the particular method used to obtain the temper, as follows:

- H1** Strain hardened only
- H2** Strain hardened, then partially annealed
- H3** Strain hardened, then stabilized

The temper is indicated by the second digit. For instance:

- HX2** 1/4 hard
- HX4** 1/2 hard
- HX6** 3/4 hard
- HX8** full hard
- HX9** extra hard

Heat Treatable Alloys

The initial strength of the heat treatable group of alloys is heightened by the addition of elements such as copper, zinc, silicon, and magnesium, used singly or in combination. These alloys may be further strengthened by a suitable thermal treatment. Typical uses and characteristics of these alloys are summarized in the following table:

| Alloy | Characteristics | Uses |
|-------------|--|---|
| 2011 | Good machinability, good mechanical properties, excellent free-cutting properties | Screw machine products, tube fittings, pipe stems, atomizer and hose parts |
| 2017 | Stronger than 2011, fair workability and corrosion resistance, good machinability | Screw machine products, rivets, fasteners, aircraft components |
| 2024 | High strength, formability and workability is fair, may be spot welded | Aircraft parts, truck wheels, scientific instruments, veterinary and orthopedic braces and equipment |
| 2024 ALCLAD | Cladding provides superior corrosion resistance, good appearance | Aircraft frames and skins, washers, truck bodies, railroad car roofs and sides |
| 6013 | This alloy features B-rated machinability along with improved tensile properties | Applications that require improved machinability over 6061 alloys |
| 6020 | A lead free alloy with A-rated machinability. High mechanical properties, excellent anodizing response, excellent corrosion resistance, good brazability and weldability | Screw machine parts |
| 6061 | One of the most versatile of heat-treatable alloys, good formability and high resistance to corrosion, medium strength relative to 2000 or 7000 alloys | Truck and bus bodies, sailboats, canoes, transmission towers, chemical equipment, paper and textile rolls |
| 6063 | High corrosion resistance, medium strength, good natural finish | Irrigation pipe, store fronts, architectural trim, pipe railing, furniture |
| 6101 | Excellent electrical and thermal conductivity, used for electrical conductors | High strength bus conductors |
| 6262 | Excellent machinability, good resistance to corrosion, readily welded, good finishing characteristics | Screw machine products, camera parts, fittings, nuts, couplings |
| 7050 | This alloy retains its strength in thicker sections while maintaining good corrosion resistance and toughness | Aircraft applications including fuselage frames and bulkheads |
| 7075 | One of the strongest and hardest alloys available, good machinability, fair corrosion resistance, excellent finishing characteristics | Aircraft, ordnance, keys, small gears |
| 7075 ALCLAD | Provides strength of 7075 with superior corrosion resistance from cladding | Aerospace applications requiring maximum corrosion resistance, skis |

Temper Designations for the Heat Treatable Alloys

These alloys can be heat treated to produce stable tempers other than F, O, or H and are designated as follows:

- T3** Solution heat treated, then cold worked
- T351** Solution heat treated, naturally aged, stretcher stress relieved
- T4** Solution heat treated and naturally aged to a substantially stable condition
- T6** Solution heat treated, then artificially aged

T42 Solution heat treated from the O or F temper to demonstrate response to heat treatment, and naturally aged to a substantially stable condition

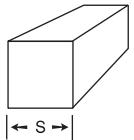
T62 Solution heat treated from the O or F temper to demonstrate response to heat treatment, and artificially aged

T651,

T751 Stress relieved by stretching

T9 Solution heat treated, artificially aged, and then cold worked

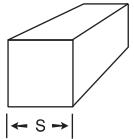
Square Bar



2024-T351 Square Aluminum Bar

Cold Finished – 12 Foot Mill Lengths
AMS 4120, AMS-QQ-A-225, ASTM B 211

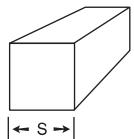
| CBS Part No. | Size (Inches) | Size Tolerance | Pounds Per Foot |
|--------------|---------------|----------------|-----------------|
| ALSQ00001 | 0.375 | (±.002) | 0.1688 |
| ALSQ00037 | 0.5 | (±.002) | 0.303 |
| ALSQ00132 | 0.5625 | (±.0025) | 0.3797 |
| ALSQ00044 | 0.75 | (±.0025) | 0.6818 |
| ALSQ00048 | 0.875 | (±.0025) | 0.9279 |
| ALSQ00028 | 1 | (±.0025) | 1.212 |
| ALSQ00120 | 1.125 | (±.003) | 1.5339 |
| ALSQ00011 | 1.25 | (±.003) | 1.8935 |
| ALSQ00043 | 1.25 | (±.003) | 1.8935 |
| ALSQ00041 | 1.5 | (±.003) | 2.727 |
| ALSQ00017 | 1.75 | (±.005) | 3.7118 |
| ALSQ00038 | 2 | (±.005) | 4.8 |
| ALSQ00035 | 2.5 | (±.008) | 7.575 |
| ALSQ00025 | 3 | (±.008) | 10.908 |
| ALSQ00042 | 4 | (±.020) | 19.392 |



6061-T6 Square Aluminum Bar

Extruded – 12 Foot Mill Lengths
AMS-QQ-A-200, ASTM B 221

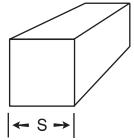
| CBS Part No. | Size (Inches) | Size Tolerance | Pounds Per Foot |
|--------------|---------------|----------------|-----------------|
| ALSQ00108 | 0.25 | (±.008) | 0.0735 |
| ALSQ00022 | 8 | (±.054) | 75.264 |



6061-T6511 Square Aluminum Bar Manifold Quality

Extruded – 12 Foot Mill Lengths
AMS-QQ-A-200, ASTM B 221

| CBS Part No. | Size (Inches) | Size Tolerance | Pounds Per Foot |
|--------------|---------------|----------------|-----------------|
| ALSQ00135 | 1 | (+.012-0) | 1.190 |
| ALSQ00137 | 1.25 | (±.012-0) | 1.855 |
| ALSQ00138 | 1.5 | (+.014-0) | 2.6708 |
| ALSQ00141 | 1.75 | (+.024-0) | 3.6511 |
| ALSQ00070 | 2 | (+.024-0) | 4.761 |
| ALSQ00143 | 2.25 | (+.024-0) | 6.0172 |
| ALSQ00064 | 2.5 | (+.024-0) | 7.421 |
| ALSQ00009 | 2.75 | (+.024-0) | 8.971 |
| ALSQ00110 | 3 | (+.024-0) | 10.669 |
| ALSQ00131 | 3.25 | (+.024-0) | 12.513 |
| ALSQ00098 | 3.5 | (+.024-0) | 14.505 |
| ALSQ00140 | 3.75 | (+.024-0) | 16.6435 |
| ALSQ00101 | 4 | (+.034-0) | 18.976 |
| ALSQ00058 | 4.5 | (+.034-0) | 23.994 |
| ALSQ00129 | 4.75 | (+.034-0) | 26.724 |
| ALSQ00085 | 5 | (+.034-0) | 29.600 |
| ALSQ00078 | 5.5 | (+.034-0) | 35.794 |
| ALSQ00074 | 6 | (+.044-0) | 42.647 |
| ALSQ00134 | 6.5 | (+.044-0) | 50.0229 |



7075-T651 Square Aluminum Bar

Cold Finished – 12 Foot Mill Lengths
AMS 4123, AMS-QQ-A-225, ASTM B 211

| CBS Part No. | Size (Inches) | Size Tolerance | Pounds Per Foot |
|--------------|---------------|----------------|-----------------|
| ALSQ00125 | 0.875 | (±.0025) | 0.9279 |
| ALSQ00118 | 1 | (±.0025) | 1.212 |
| ALSQ00010 | 1.5 | (±.003) | 2.727 |
| ALSQ00014 | 2 | (±.005) | 4.848 |
| ALSQ00092 | 2.25 | (±.008) | 6.1358 |
| ALSQ00069 | 2.5 | (±.008) | 7.575 |



6061-T6511 Square Aluminum Bar

Extruded – 12 Foot Mill Lengths
AMS-QQ-A-200, ASTM B 221

Manifold quality bar features elevated mechanical properties along with twist, straightness, and dimensional tolerances one half that of standard commercial bar. All dimensional tolerances are on the plus side.

| CBS Part No. | Size (Inches) | Size Tolerance | Pounds Per Foot |
|--------------|---------------|----------------|-----------------|
| ALSQ00045 | 0.375 | (±.008) | 0.1654 |
| ALSQ00116 | 0.5 | (±.009) | 0.294 |
| ALSQ00034 | 0.625 | (±.009) | 0.4594 |
| ALSQ00019 | 0.75 | (±.010) | 0.6615 |
| ALSQ00020 | 0.875 | (±.010) | 0.9004 |
| ALSQ00013 | 1 | (±.012) | 1.176 |
| ALSQ00015 | 1.125 | (±.012) | 1.4884 |
| ALSQ00100 | 1.25 | (±.012) | 1.8375 |
| ALSQ00053 | 1.375 | (±.012) | 2.249 |
| ALSQ00039 | 1.5 | (±.014) | 2.646 |
| ALSQ00004 | 1.625 | (±.014) | 3.1054 |
| ALSQ00094 | 1.75 | (±.014) | 3.6015 |
| ALSQ00057 | 1.875 | (±.014) | 4.135 |
| ALSQ00067 | 2 | (±.024) | 4.704 |
| ALSQ00023 | 2.25 | (±.024) | 5.9535 |
| ALSQ00051 | 2.5 | (±.024) | 7.35 |
| ALSQ00107 | 2.75 | (±.024) | 8.8935 |
| ALSQ00115 | 3 | (±.024) | 10.584 |
| ALSQ00005 | 3.25 | (±.024) | 12.4215 |
| ALSQ00030 | 3.5 | (±.024) | 14.4061 |
| ALSQ00122 | 3.625 | (±.024) | 15.416 |
| ALSQ00016 | 3.75 | (±.024) | 16.5375 |
| ALSQ00050 | 4 | (±.034) | 18.816 |
| ALSQ00052 | 4.5 | (±.034) | 23.814 |
| ALSQ00033 | 4.75 | (±.034) | 26.534 |
| ALSQ00055 | 5 | (±.034) | 29.4 |
| ALSQ00113 | 5.5 | (±.034) | 35.574 |
| ALSQ00027 | 6 | (±.044) | 42.336 |
| ALSQ00076 | 7 | (±.044) | 57.624 |
| ALSQ00103 | 7.5 | (±.044) | 66.15 |

Now, an advanced aluminum alloy
to replace P-20 in production
injection molds.



For more information call (800) 926-2600

Advanced Aluminum Alloy Mold Products

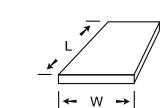
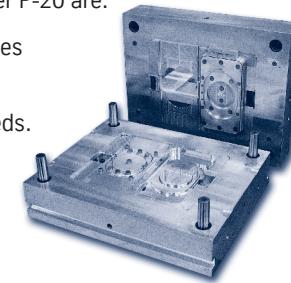
QC-10® Aluminum Mold Plate is the only alloy specifically designed to meet the unique needs of the plastic injection molding industry.

With its high strength, high surface hardness, high through-thickness hardness, and superior corrosion resistance, QC-10® delivers a new standard of performance in demanding mold applications.

QC-10® has been successfully substituted for P-20 steel in a number of production injection mold applications making hundreds-of-thousands of parts with greatly reduced cycle times.

Some of the advantages of QC-10® over P-20 are:

- From 20% – 30% improved cycle times (much higher thermal conductivity).
- Over 50% faster CNC feeds and speeds.
- One-third the weight of steel.



QC-10® Aluminum Mold Plate
Mill Width x Mill Length

QC-10® is a very high strength 7xxx series aluminum mold plate especially developed for the injection mold and blow mold industries. It combines the highest strength and hardness by thickness of any aluminum mold product and maintains very high thermal conductivity. The product has very low quench sensitivity, therefore it has very uniform through-thickness hardness and strength, even in very thick sections. This results in very good stability when machining. QC-10® also has superior corrosion resistance for a 7xxx series alloy. It is produced to a minimum of .030 inch over the nominal thickness.

| CBS Part No. | Thickness (Inches) | Pounds Square Foot |
|--------------|-----------------------|-----------------------|
| ALFLR00653 | 1 | 14.8320 |
| ALFLR00604 | 1.25 | 18.5400 |
| ALFLR01080 | 1.5 | 22.2480 |
| ALFLR01084 | 1.75 | 25.9560 |
| ALFLR00437 | 2 | 29.6640 |
| ALFLR01079 | 2.25 | 33.3720 |
| ALFLR01082 | 2.5 | 37.0800 |
| ALFLR02722 | 2.75 | 40.7880 |
| ALFLR00392 | 3 | 44.4960 |
| ALFLR00514 | 3.25 | 48.2040 |
| ALFLR00444 | 3.5 | 51.9120 |
| ALFLR00534 | 3.75 | 55.6200 |
| ALFLR01081 | 4 | 59.3280 |
| ALFLR00449 | 4.25 | 63.0360 |

| CBS Part No. | Thickness (Inches) | Pounds Square Foot |
|--------------|-----------------------|-----------------------|
| ALFLR00129 | 4.5 | 66.7440 |
| ALFLR01085 | 5 | 74.1600 |
| ALFLR01086 | 6 | 88.9920 |
| ALFLR01088 | 7 | 103.8240 |
| ALFLR01087 | 8 | 118.6560 |
| ALFLR01089 | 9 | 133.4880 |
| ALFLR00111 | 10 | 148.3200 |
| ALFLR02979 | 11 | 163.1520 |
| ALFLR01090 | 12 | 177.9840 |
| ALFLR01091 | 14 | 207.6480 |
| ALFLR00394 | 16 | 237.3120 |
| ALFLR00395 | 18 | 266.9760 |
| ALFLR00440 | 20 | 296.6400 |

QC-10® Typical Properties (Data courtesy of Alcoa)

| | |
|----------------------------------|-----------------|
| Yield Strength | |
| 2 – 6 inches | 76 ksi |
| 8 – 12 inches | 72 ksi |
| 14 – 18 inches | 68 ksi |
| > 20 inches | 66 ksi |
| Ultimate Strength | |
| 2 – 6 inches | 82 ksi |
| 8 – 12 inches | 77 ksi |
| 14 – 18 inches | 74 ksi |
| > 20 inches | 72 ksi |
| Elongation | |
| 2 – 6 inches | 10% |
| 8 – 12 inches | 8% |
| 14 – 18 inches | 6% |
| > 20 inches | 3% |
| Density | 0.103 lb/in³ |
| Hardness at Center | 150 - 170 BH |
| Coefficient of Thermal Expansion | 13.7 x 10⁻⁶/F |
| Thermal Conductivity | .92 Btu/PF |
| Specific Heat | 0.210 Btu/lb/PF |
| Modulus of Elasticity | 10.4 x 10⁶ psi |

QC-10 is a registered trademark of Alcoa Inc.

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